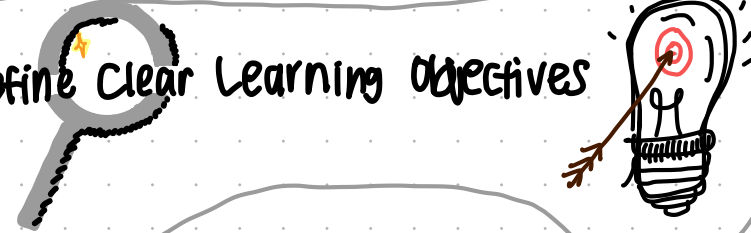


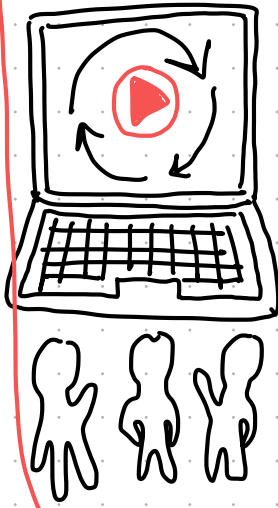
1. Define Clear Learning Objectives



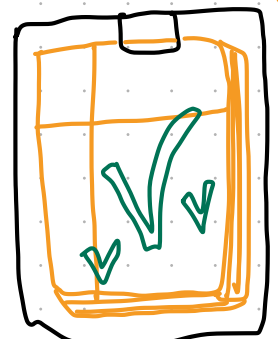
2. we need to BALANCE



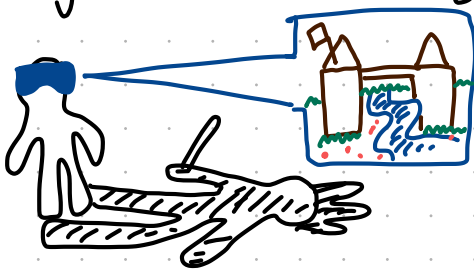
3. Playtest Frequently.



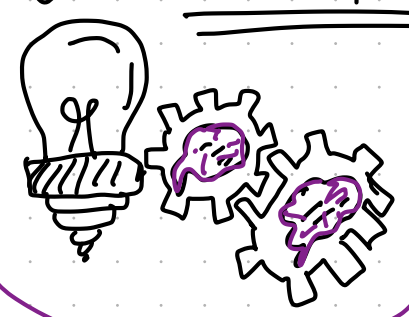
4. Include Detailed Assessment.



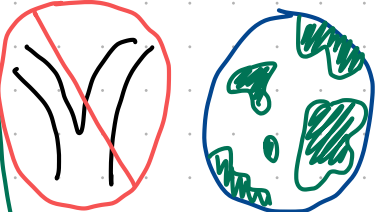
5. Build opportunities for Projective Identity.



6. Consider unique Content Generation



7. Ethical complexity



Avoid simplistic moral choices.